

TITAN 80HDL SST/DST

80mil HDPE TEXTURED GEOMEMBRANE



Titan HDL Leak Location Textured is a co-extruded single-sided or double-sided textured, spark-testable high-density polyethylene (HDPE) geomembrane that contains an integrated, specially formulated conductive layer on the bottom surface of the geomembrane. This liner can easily be tested for post-installation damage using equipment capable of performing spark testing in the field per ASTM D 7240. This product is used in applications that require post-installation testing on the liner system to increase the quality of the project. This product specification meets GRI-GM13.

TESTED PROPERTY	TEST METHOD	FREQUENCY	UNIT ENGLISH (METRIC)	VALUE ENGLISH (METRIC)
Thickness Lowest Individual Reading	ASTM D 5199	every roll	mil (mm)	80 (2.00) 72 (1.80)
Density	ASTM D 1505	200,000 lbs (90,000 kg)	g/cm ³ (min)	0.940
Tensile Properties (each direction) Strength at Break Strength at Yield Elongation at Break Elongation at Yield	ASTM D 6692, Type IV Dumbbell, 2 ipm (50mm/min) G.L. 2.0min (50mm) G.L. 1.3min (33mm)	20,000 lbs (9,000 kg)	lb/in-width (N/mm) lb/in-width (N/mm) % %	177 (31) 177 (31) 150 12
Tear Resistance	ASTM D 1004	45,000 lbs (20,000 kg)	lbs (N)	60 (265)
Puncture Resistance	ASTM D 4833	45,000 lbs (20,000 kg)	lbs (N)	153 (675)
Carbon Black Content ¹	ASTM D 1603*/4218	20,000 lbs (9,000 kg)	% (range)	2.0-3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs (20,000 kg)		Note ²
Notch Constant Tensile Load ³	ASTM D 5397, Appendix	200,000lbs (90,000kg)	hr	300
Oxidative Induction Time	ASTM D 3895, 200 °C; O ₂ , 1 atm	200,000 lbs (90,000 kg)	min	> 100
Asperity Height	ASTM D 7466	second roll	mil (mm)	18 (0.45)
TYPICAL ROLL DIMENSIONS				
Roll Length ⁴		Double - Sided Single - Sided	ft(m)	400 (122) 410 (125)
Roll Width ⁴			ft (m)	22.5 (6.86)
Roll Area ⁴		Double - Sided Single - Sided	ft ² (m ²)	9,000 (837) 9,225 (858)

Notes:

- (1) Leak Location may have an overall ash content greater than 3.0% due to the conductive layer. These values apply to the non-conductive layer only.
- (2) Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- (3) NCTL for Leak Location Textured is conducted on representative smooth geomembrane samples.
- (4) Roll lengths and widths have a tolerance of ±1%.
- HDPE Leak Location Textured is available in rolls weighing approximately 4,000 lb.
- All geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

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