

# TITAN 80HD SST/DST

80mil HDPE TEXTURED GEOMEMBRANE



Titan HD is a co-extruded textured high-density polyethylene (HDPE) geomembrane available on one or both sides. It is manufactured with the highest quality resin specifically formulated for flexible geomembranes. This product is used in applications that require increased frictional resistance, excellent chemical resistance and endurance properties. This product specification meets GRI-GM13. Single Sided (SST) and Double Sided (DST).

TESTED PROPERTY	TEST METHOD	FREQUENCY	UNIT ENGLISH (METRIC)	VALUE ENGLISH (METRIC)
Thickness Lowest individual reading	ASTM D 5994	every roll	mil (mm)	80 (2.00) 72 (1.80)
Density	ASTM D 1505	200,000 lb (90,000 kg)	g/cm <sup>3</sup> (min)	0.940
Tensile Properties (Each Direction) Strength at Break Strength at Yield Elongation at Break Elongation at Yield	ASTM D 6693, Type IV Dumbbell, 2 ipm  G.L. 2.0in (50mm) G.L. 1.3in (33mm)	20,000 lb (9,000 kg)	lb/in-width (N/mm) lb/in-width (N/mm) % %	120 (21) 168 (29) 100 12
Tear Resistance	ASTM D 1004	45,000 lb (20,000 kg)	lbs (N)	56 (249)
Puncture Resistance	ASTM D 4833	45,000 lb (20,000 kg)	lbs (N)	120 (534)
Carbon Black Content	ASTM D 1603*/4218	20,000 lb (9,000 kg)	% (range)	2.0 – 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lb (20,000 kg)		Note <sup>1</sup>
Asperity Height	ASTM D 7466	second roll	mil (mm)	18 (0.45)
Notched Constant Tensile Load <sup>2</sup>	ASTM D 5397, Appendix	200,000 lb (90,000 kg)	hr	500
Oxidative Induction Time	ASTM D 3895, 200 ° C; O <sub>2</sub> , 1 atm	200,000 lb (90,000 kg)	mins	>100
TYPICAL ROLL DIMENSIONS				
Roll Length <sup>3</sup>	Double-Sided Textured		ft (m)	400 (122)
	Single-Sided Textured		ft (m)	410 (125)
Roll Width <sup>3</sup>			ft (m)	22.5 (6.86)
Roll Area	Double-Sided Textured		ft <sup>2</sup> (m <sup>2</sup> )	9,000 (837)
	Single-Sided Textured		ft <sup>2</sup> (m <sup>2</sup> )	9,225 (858)

**NOTES:**

- (1) Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be category 1 or 2. No more 1 view from category 3.
  - (2) NCTL for HDPE Textured is conducted on representative smooth geomembrane samples.
  - (3) Roll Lengths and widths have a tolerance of ±1%. o HDPE Smooth is available in rolls weighing approximately 4,000 lb (1,800 kg). o All geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77 ° C when tested according to ASTM D 746.
- o \*Modified

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## Titan Environmental Containment

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