

MINE-SHIELD GRID™ RIB24

MINING GRID WITH FIRE-RETARDANT ADDITIVES



Mine-Shield Grid™ Rib24 is a virgin polypropylene (PP) bi-axial geogrid with a special formulated fire-retardant polymer, designed for underground mine and tunneling applications. Manufactured using a unique punching and drawing process this geogrid is bi-directional oriented, monolithic, and isotropic with integral nodes, and thick, wide ribs that feature a high degree of molecular orientation continuing in part through the mass of the integral node.

Mine-Shield Grid™ Rib24 is engineered to be mechanically and chemically stable in aggressive soil environments. It is not susceptible to hydrolysis, environmental stress cracking and micro-organisms attack and is formulated to resist ultra-violet light degradation.

| TESTED PROPERTY | TEST METHOD | UNIT ENGLISH (METRIC) | VALUE ENGLISH (METRIC) | |
|--|---------------------------------|--|---------------------------------|---------------|
| | | | MD | XD |
| Ultimate Tensile Strength ⁽¹⁾ | ASTM D 6637 | lbs/ft (kN/m) | 1,645 (24.0) | 1,645 (24.0) |
| Tensile Strength at 2% Strain ⁽¹⁾ | ASTM D 6637 | lbs/ft (kN/m) | 720 (10.5) | 720 (10.5) |
| Seacant Modulus at 5% Strain ⁽¹⁾ | ASTM D 6637 | lbs/ft (kN/m) | 26,868 (10.5) | 26,868 (10.5) |
| STRUCTURAL PROPERTIES | | | | |
| Junction Strength ^{(2) (4)} | GRI-GG ₂ ASTM D 7737 | % | >95 | |
| Flexural Rigidity ^{(1) (3)} | ASTM D 7748 | mg-cam | 1,000,000 | |
| Aperture Stability ^{(2) (5)} | US. COE | m-N/deg | 0.65 | |
| FIRE-RETARDANT PROPERTIES | | | | |
| Maximum Flame Propagation | ASTP - 5011 | m | 1.2 | |
| Average Duration of Burning for Test Set | ASTP - 5011 | minute | 1.0 (max) | |
| Maximum Duration of Burning for Single Test | ASTP - 5011 | minute | 2.0 | |
| PHYSICAL PROPERTIES | | | | |
| Minimum Rib Thickness | Callipered | mm (inch) | 1.7 (0.06) | 1.3 (0.05) |
| Aperture Size ^{(2) (5)} | Nominal | mm (inch) | 60.0 (2.36) | 60.0 (2.36) |
| Mass/Unit Area ⁽²⁾ | ASTM D 5261 | g/m ² (oz/yd ²) | 280 (8.4) | |
| Roll Width | Minimum | m (ft) | 2.0 (6.56) 3.95 (12.95) | |
| Roll Length ⁽⁶⁾ | Minimum | m (ft) | 100.0 (328.08) 50.0 (164.04) | |

Notes:

(1) Minimum Average Roll Values (MARV) Values- calculated as (Mean minus 2X standard deviation.

(2) Average.

(3) Junction efficiency is defined as junction strength divided by multi-rib strength.

(4) Resistance to in plane rotational movement measured at an applied Moment = 20kg-cm (2m-N) in accordance with US Army Corps of Engineers methodology for the measurement of Torsional Rigidity.

(5) Aperture tolerance: within +/- 10% coefficient of variance.

(6) Custom Length Orders can be accommodated.

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