

Titan HDL Leak Location Textured is a co-extruded single-sided or double-sided textured, spark-testable high-density polyethylene (HDPE) geomembrane that contains an integrated, specially formulated conductive layer on the bottom surface of the geomembrane. This liner can easily be tested for post-installation damage using equipment capable of performing spark testing in the field per ASTM D 7240. This product is used in applications that require post-installation testing on the liner system to increase the quality of the project. This product specification meets GRI-GM13.

TESTED PROPERTY	TEST METHOD	FREQUENCY	UNIT ENGLISH (METRIC)	VALUE ENGLISH (METRIC)
Thickness Lowest Individual Reading	ASTM D 5199	every roll	mil (mm)	60 (1.50) 54 (1.35)
Density	ASTM D 1505	200,000 lbs (90,000 kg)	g/cm³ (min)	0.940
Tensile Properties (each direction) Strength at Break Strength at Yield Elongation at Break Elongation at Yield	ASTM D 6692, Type IV Dumbbell, 2 ipm (50mm/min) G.L. 2.0min (50mm) G.L. 1.3min (33mm)	20,000 lbs (9,000 kg)	lb/in-width (N/mm) lb/in-width (N/mm) % %	90 (16) 126 (22) 700 12
Tear Resistance	ASTM D 1004	45,000 lbs (20,000 kg)	lbs (N)	42 (187)
Puncture Resistance	ASTM D 4833	45,000 lbs (20,000 kg)	lbs (N)	90 (400)
Carbon Black Content ¹	ASTM D 1603*/4218	20,000 lbs (9,000 kg)	% (range)	2.0-3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs (20,000 kg)		Note ²
Notch Constant Tensile Load ³	ASTM D 5397, Appendix	200,000lbs (90,000kg)	hr	300
Oxidative Induction Time	ASTM D 3895, 200 °C; O ₂ , 1 atm	200,000 lbs (90,000 kg)	min	> 100
Asperity Height	ASTM D 7466	second roll	mil (mm)	18 (0.45)
TYPICAL ROLL DIMENSIONS				
Roll Length ⁴		Double - Sided Single - Sided	ft(m)	520 (158) 540 (165)
Roll Width ⁴			ft (m)	22.5 (6.86)
Roll Area ⁴		Double - Sided Single - Sided	ft²(m²)	11,700 (1,084) 12,150 (1,132)

Notes:

(1) Leak Location may have an overall ash content greater than 3.0% due to the conductive layer. These values apply to the nonconductive layer only.

(2) Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
(3) NCTL for Leak Location Textured is conducted on representative smooth geomembrane samples.

(4) Roll lengths and widths have a tolerance of $\pm 1\%$.

• HDPE Leak Location Textured is available in rolls weighing approximately 4,000 lb.

 \cdot All geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.

*Modified.

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